



D2894-1 SUPPORT

- NOTES:
- MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRC)
 - FINISH: POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3
 - TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 0.50" WIDE x 1.56" LONG x 0.005" MIN HEIGHT FLAT,
WITH R0.25 RADIUS OF TRANSITION IN THIS AREA.
IDENTIFY WITH DART LOGO AND PART NUMBER ON ONE
SIDE AND DART LOGO AND BATCH NUMBER ON OPPOSITE
SIDE USING 0.010-0.020 DEEP LETTERING
 - PART IS SYMMETRIC ABOUT CENTERLINE
 - ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
 - BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX

C	07.07.04	ADD MASKING AND PRIME ONLY NOTES, REFORMATTED DRAWING
B	02.07.17	AS MANUFACTURED
A	02.04.02	NEW ISSUE
DESIGN	DATE	DESCRIPTION
07.07.04	02.04.02	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2894
DATE	TITLE	REV. C SHEET 1 OF 1
07.07.04	Ø2.750 SUPPORT	SCALE 1:2

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